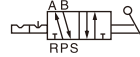


Hand lever valve (5/2 way, 5/3 way)

4H Series



10(Manual return)



10(Spring return)



30C(Manual return)



30C(Spring return)



30E(Manual return)



30E(Spring return)



Ordering code

4 H 2 30C 08 T



① Model	② Code	③ Valve type	④ Port size	⑤ Thread type
4H: Manual return 4HA: Spring return	2: 200 Series	10: 5/2 Way 30C: 5/3 Way closed center 30E: 5/3 Way exhaust center	06: 1/8" 08: 1/4"	T: NPT
	3: 300 Series		08: 1/4" 10: 3/8"	

Specification

Model	210-06	230-06	210-08	230-08	310-08	330-08	310-10	330-10
Fluid	Air (to be filtered by 40 μm filter element)							
Operating	Manual control direct acting type							
Port size[Note1]	In=Out =Exhaust=1/8"		In=Out=1/4" ; Exhaust=1/8"		In=Out =Exhaust=1/4"		In=Out=3/8" ; Exhaust=1/4"	
Orifice size [Note3]	4H210-08:17.0mm ² (Cv=1.0) 4H230C-08:13.6mm ² (Cv=0.8)				4H310-10:28.0mm ² (Cv=1.65) 4H330C-10:21.3mm ² (Cv=1.25)			
Valve type	5/2 way	5/3 way	5/2 way	5/3 way	5/2 way	5/3 way	5/2 way	5/3 way
Lubrication [Note2]	Not required							
Pressure range	0~145psi(0~1.0MPa)							
Proof pressure	215psi(1.5MPa)							
Temperature	-20~70°C							
Material of body	Aluminum alloy							
Operating angle	±15°	±8.5°	±15°	±8.5°	±18°	±10°	±18°	±10°

[Note1] NPT thread is available.

[Note2] Once lubricated air is used, continue with same medium to optimise valve life span.

It is suggested to use ISO VG32 lubricant or the oil with the same grade.

[Note3] Equivalent orifice S and Cv are all calculated from the flow rate data.

Hand lever valve (5/2 way, 5/3 way)

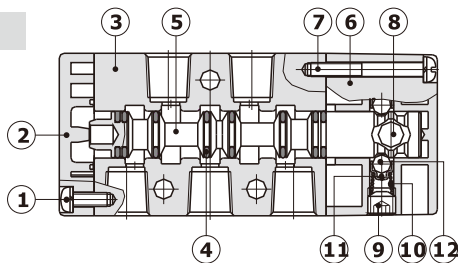
4H Series

Product feature

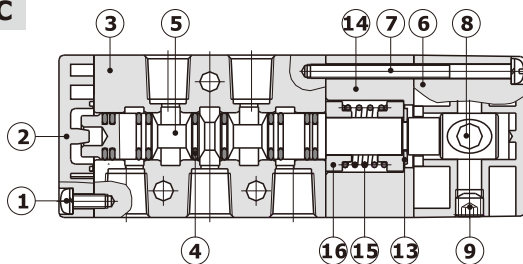
1. Manual operation, smooth actuation, and exact and reliable orientation.
2. Sliding column structure has good tightness and light weight and is easy to install and dismount.
3. Internal hole adopts special processing technology which has little attrition friction, long service life.
4. No need to add oil for lubrication.
5. Panel-mounting makes it convenient to install and apply.

Inner structure

4H210



4HA230C



No.	Item	No.	Item
1	Round head screw	9	Stop screw
2	Bottom cover	10	Spring
3	Body	11	Steel ball jacket
4	O-ring	12	Steel ball
5	Spool	13	E clip
6	Top cover	14	Side cover
7	Round head cover	15	Spring
8	Axle	16	Spring holder

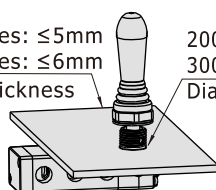
Installation

1. 5/3 way manual return hand lever valve is positioned by steel ball, which is convenient to switch. Please apply the proper force to avoid the position mismatch and misoperation.
2. When installed by panel, disassemble the gasket according to the practical requirement.
3. Below is the installation method for reference.

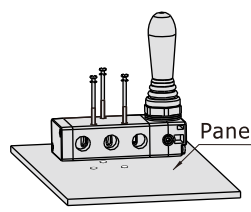
Note: Please give your attention on the panel thickness and hole dimension when installed by panel.

200 Series: ≤5mm
300 Series: ≤6mm
Panel thickness

200Series: Φ16
300Series: Φ20
Dia. of Installation hole

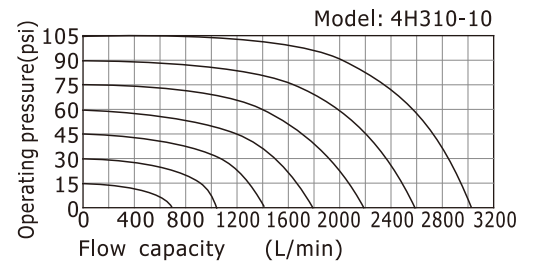
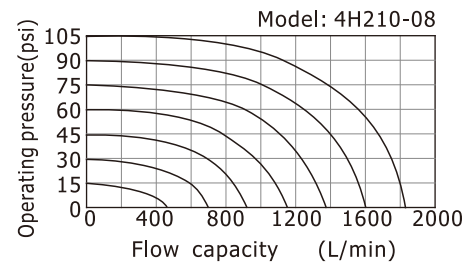


Panel Installation



Body Installation

Flow chart



The data in flow rate chart are obtained from AirTAC lab.

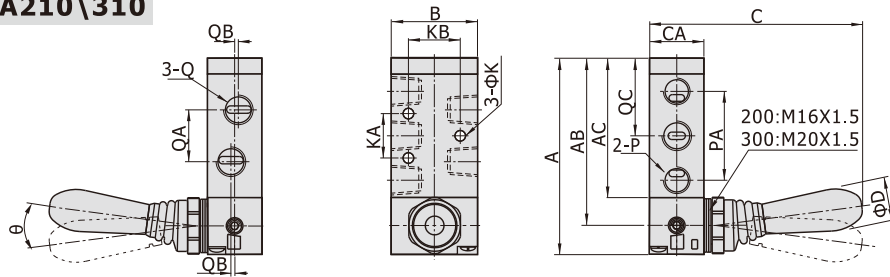
Hand lever valve (5/2 way, 5/3 way)

4H Series

Dimensions

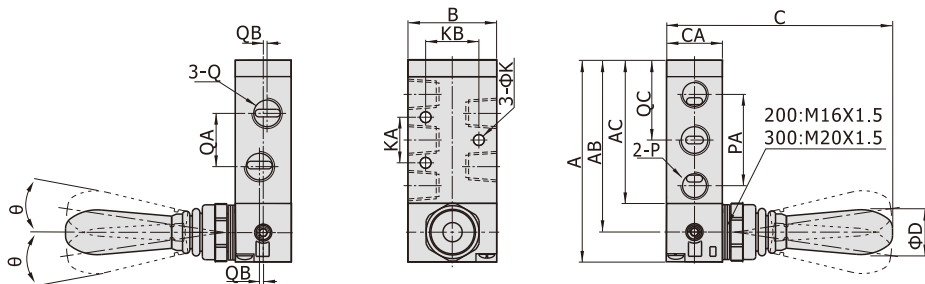
4H210\310, 4HA210\310

[Unit: mm]



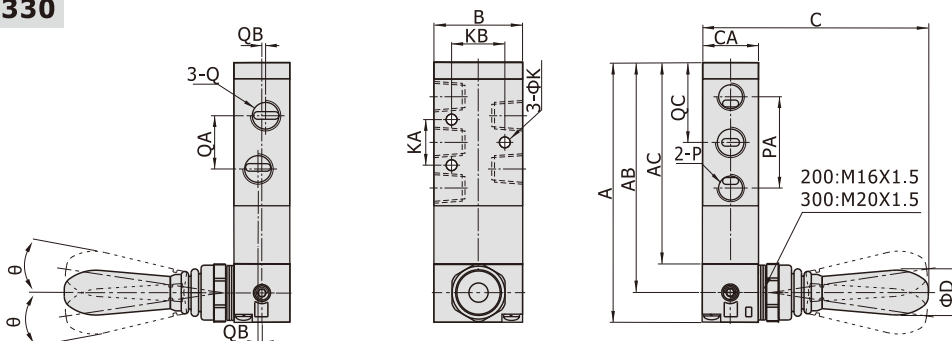
Model\Item	A	AB	AC	B	C	CA	D	K	KA	KB	P	PA	Q	QA	QB	QC	Θ
4H210-06\4HA210-06	81.5	69.5	57.5	35	90	22	18	4.3	20	23.5	1/8"	36	1/8"	18	-	32.5	15
4H210-08\4HA210-08	81.5	69.5	57.5	35	90	22	18	4.3	20	23.5	1/8"	36	1/4"	21	1.5	32.5	15
4H310-08\4HA310-08	101	87	73	40	93.5	27	18	4.3	24	27.5	1/4"	45	1/4"	22	-	40.5	18
4H310-10\4HA310-10	101	87	73	40	93.5	27	18	4.3	24	27.5	1/4"	45	3/8"	24	2	40.5	18

4H230, 4H330



Model\Item	A	AB	AC	B	C	CA	D	K	KA	KB	P	PA	Q	QA	QB	QC	Θ
4H230C-06\4H230E-06	81.5	69.5	57.5	35	90.5	22	18	4.3	20	23.5	1/8"	36	1/8"	18	-	32.5	8.5
4H230C-08\4H230E-08	81.5	69.5	57.5	35	90.5	22	18	4.3	20	23.5	1/8"	36	1/4"	21	1.5	32.5	8.5
4H330C-08\4H330E-08	101	87	73	40	94	27	18	4.3	24	27.5	1/4"	45	1/4"	22	-	40.5	10
4H330C-10\4H330E-10	101	87	73	40	94	27	18	4.3	24	27.5	1/4"	45	3/8"	24	2	40.5	10

4HA230, 4HA330



Model\Item	A	AB	AC	B	C	CA	D	K	KA	KB	P	PA	Q	QA	QB	QC	Θ
4HA230C-06\4HA230E-06	100.5	88.5	76.5	35	90.5	22	18	4.3	20	23.5	1/8"	36	1/8"	18	-	32.5	8.5
4HA230C-08\4HA230E-08	100.5	88.5	76.5	35	90.5	22	18	4.3	20	23.5	1/8"	36	1/4"	21	1.5	32.5	8.5
4HA330C-08\4HA330E-08	120	106	92	40	94	27	18	4.3	24	27.5	1/4"	45	1/4"	22	-	40.5	10
4HA330C-10\4HA330E-10	120	106	92	40	94	27	18	4.3	24	27.5	1/4"	45	3/8"	24	2	40.5	10